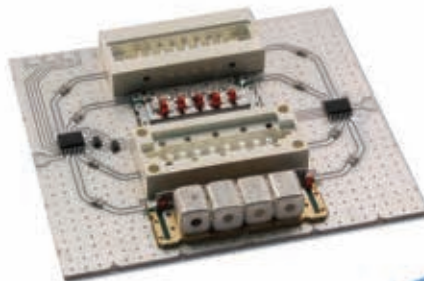
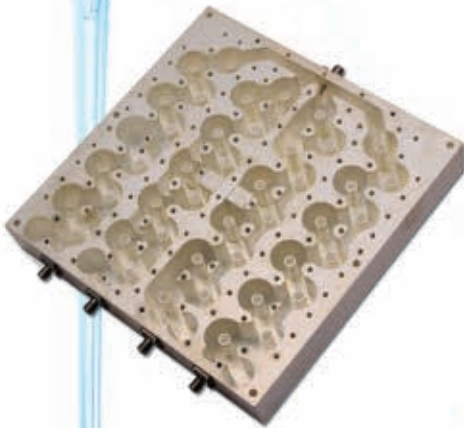




Lark Engineering Co.™  
THE FILTER SOURCE

## Product Specification Guide

- Filters
- Multiplexers
- Switch Filter Banks
- Digital Control Filters
- Multi-Function Assemblies



Lark Engineering Co.™  
A Division of Baier & Baier, Inc.  
27282 Calle Arroyo, San Juan Capistrano, CA 92675  
sales@larkengineering.com • P: 949.240.1233 • F: 949.240.7910  
www.larkengineering.com



ISO 9001:2008  
ISO 14001:2004



# LARK ENGINEERING CO.

*A Division of Baier and Baier, Inc.*

Lark Engineering is a leading supplier of RF and Microwave filters with ISO 9001 and ISO 14001 certifications. The company was established in 1986 with the goal to design and manufacture quality products to meet or exceed the customer's individual needs and requirements. Currently Lark Engineering's products are being utilized in major digital and analog wireless devices ranging in use from communications systems to test equipment and military systems. Lark Engineering also produces filters for GPS, Cellular, ISM, PCN, PCS and many other wireless applications. For each customer, Lark Engineering is committed to providing the very best quality of filters and is dedicated to meeting our customer's Microwave and Radio Frequency filter needs. Our commitment to quality and customer service has been a cornerstone of the company since its inception.

Today, with an ever-changing industry, Lark Engineering continues to be the leader in RF and Microwave filters by focusing on design, quality and customer service. We offer an extensive product mix with filters and Multiplexers that satisfy requirements from 1 MHz to 40 GHz. Our web based filter design tool allows you to design Band Reject, Surface Mount Comblines, High Power Ceramics and many other filters. Many of our filters can be sampled in as little as 10 days.



## *Lark Engineering Standard Filter Capabilities include the following:*

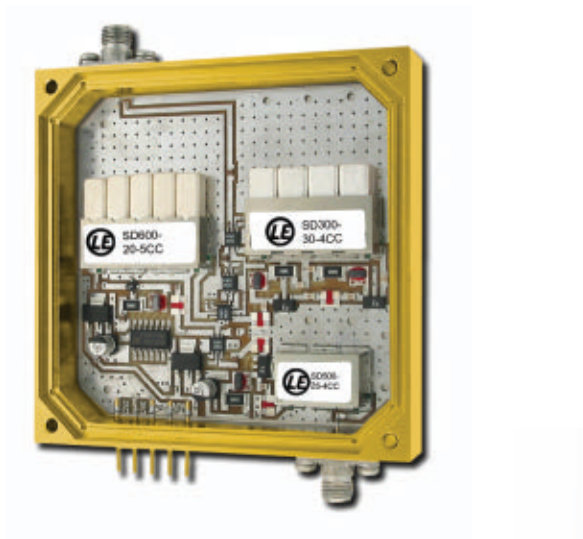
<b>BANDPASS</b>	<b>CENTER FREQUENCY RANGE</b>	<b>3db BW (% OF Fc)</b>	<b>CONFIGURATION</b>
MC	1 – 6000 MHz	2 – 75	Miniature PCB Mount / SMA
SMC	5000 – 15000 MHz	3 – 30	SMT Comblines
MS	1 – 6500 MHz	2 – 75	SMT Leadless
SD	200 – 6000 MHz	1 – 10	SMT Leadless Ceramic
SDP	350 – 2250 MHz	3 – 10	High Power Ceramic
3B	1000 – 32000 MHz	1 – 50	Comblines Coaxial Connectors
4B	1000 – 32000 MHz	1 – 50	Comblines Coaxial Connectors
2C	50 – 500 MHz	1 – 2.5	Cavity
3C	400 – 2500 MHz	0.2 – 5	Cavity
4C	800 – 2500 MHz	0.2 – 5	Cavity
5C	800 – 4000 MHz	0.2 – 5	Cavity
6C	2000 – 9000 MHz	0.2 – 5	Cavity
<b>BAND REJECT</b>	<b>CENTER FREQUENCY RANGE</b>	<b>3db BW (% OF Fc)</b>	<b>CONFIGURATION</b>
SDN	250 – 3500 MHz	1 – 10	SMT Leadless Ceramic
<b>HIGHPASS</b>	<b>CUT OFF FREQUENCY RANGE</b>		<b>CONFIGURATION</b>
HMS	1 – 2500 MHz		SMT Leadless
HMC	10 – 3000 MHz		Miniature PCB / SMA
<b>LOWPASS</b>	<b>CUT OFF FREQUENCY RANGE</b>		<b>CONFIGURATION</b>
LMS	0.5 – 5000 MHz		SMT Leadless
LMC	0.5 – 6000 MHz		Miniature PCB / SMA

Please call Lark Engineering if your requirements fall outside of our standard range.

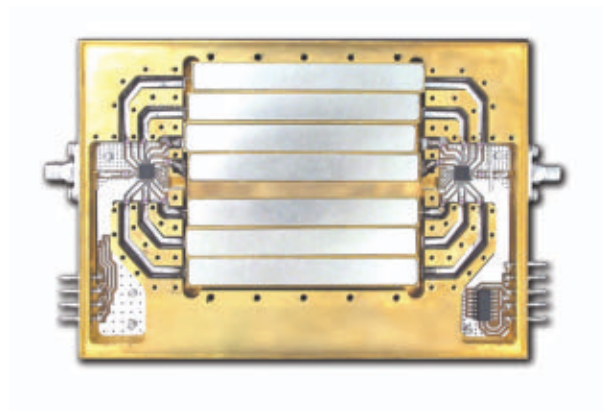
# Multi-Function Assemblies

Lark's new Switch Filter Systems are designed with a wide array of Switch Filter Banks and low noise amplifiers. They are available in Ceramic and Lumped Element configurations, low profile connectorized packages and a wide frequency range. Switch Filters are ideally suited for receiver applications and assisting in overall system performance.

## Switch Filter Amplifier- SFA series



## Switch Filter Bank- SFB series



SPECIFICATION	STANDARD
Frequency	100 to 8000 MHz
3dB Bandwidth	1 to 40%
Nominal Impedance	50 $\Omega$
Gain	10 to 40 dB
Return Loss	18 dB typical 14 dB min.
Noise Figure	1.5-5.0 dB typical
Number of channels	2, 3, 4, 5, and 6
Switching Speed	300 $\mu$ S max.
Bias	+ 5, +10, +15 V DC
Shock	5 G's
Gross Leak	Mil STD 202 Method 112 Condition D
Fine Leak $10^{-7}$	Mil STD 202 Method 112 Test Condition C
Vibration	5 G's
Humidity	95%
Altitude	+/- 50,000 ft
Package	SMA, feed thru pins, or SMT

SPECIFICATION	STANDARD
Frequency	DC to 18 GHz
3dB Bandwidth	1 to 40%
Nominal Impedance	50 $\Omega$
Max Insertion Loss	2-10 dB
Return Loss	18 dB typical 14 dB min.
Number of channels	2 to 10
Input Power	+27 dBm
Switching Speed	50 ns to 1 $\mu$ S
Bias	+5, -5, -12, -15, +10, +15 V DC
Control	TTL
Shock	5 G's
Gross Leak	Mil STD 202 Method 112 Condition D
Fine Leak $10^{-7}$	Mil STD 202 Method 112 Test Condition C
Vibration	5 G's
Humidity	95%
Altitude	+/- 50,000 ft
Package	SMA, feed thru pins, or SMT



## New Products

### Switch Filter Systems



#### PRODUCT SPECIFICATIONS:

Frequency Range	DC to 18 GHz
Number of channels	2 to 10
Insertion Loss	2 to 10 typical
Isolation	40 to 75 dB typical
VSWR	1.5:1 to 2.0:1 typical
Switching Speed	50 ns typical to 1 $\mu$ s
Input Power	+27 dBm CW
Control	TTL, BCD
Power Supply	+5, -5, -12, -15 V DC
Connectors	Connectorized, Pin or Leadless SMT

\* Low Profile Models Available



### LOW PROFILE, LEADLESS CAVITY FILTERS

**0.22" Height**

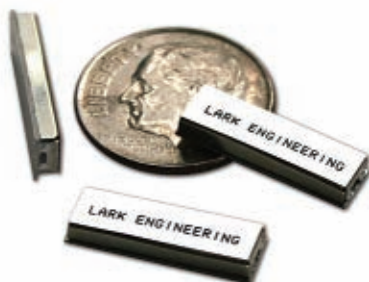


#### PRODUCT SPECIFICATIONS:

- Frequency Range: Up to 20 GHz
- Bandwidths: Up to 30%
- Low Insertion Loss
- Meets Mil-Std-202
- Leadless SMT Package
- Available on Tape & Reel
- Custom Designed to your Specifications

### ULTRA-THIN FILTERS

**Less than 0.09" High**



When size is critical, Lark is offering a full line of Ultra-Thin filters for the Commercial and Military markets. Lark's new Ultra-Thin package offers superior performance in less than **0.09"** high package. The Ultra-Thin filter series offers low insertion loss and ultimate rejection levels of 60 dB while maintaining better than 1.5:1 VSWR. These units are lightweight and ruggedized for today's military applications.

#### PRODUCT SPECIFICATIONS:

- Available in Bandpass, Highpass, Lowpass & Band Reject
- Frequency Range: 20 MHz to 5.0 GHz
- Passbands: Up to 60%
- VSWR: 1.5:1 typical
- Ultimate Rejection: 60 dB
- Meets Mil-Std-202 conditions
- Temperature Range: -55° C to +85° C

# Digitally Tunable Filters

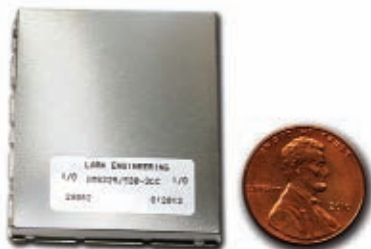
## MINIATURE VOLTAGE CONTROLLED FILTERS



### PRODUCT SPECIFICATIONS:

- Frequency Coverage: 10 MHz to 1 GHz
- Percent Bandwidth: 5 to 20%
- 3 dB/30 dB Shape Factor: 4.5:1
- Input/Output Impedance: 50 Ohms
- Inband RF Power Handling: Up to 1 Watt
- Inband Third Order Intercept: 10 dBm
- Tuning Control: Voltage Controlled
- Tuning Speed: 450  $\mu$ S
- DC Power: 0 to 15v @ 1mA
- Operating Temperature Range: -40 to +85 °C
- Size (L x W x H inches): 1.00 x .75 x 0.35 max.

## COMPACT DIGITAL CONTROL FILTERS



### PRODUCT SPECIFICATIONS:

- Frequency Coverage: 10 MHz to 1 GHz
- Percent Bandwidth: 5 to 20%
- 3 dB/30 dB Shape Factor: 4.5:1
- Input/Output Impedance: 50 Ohms
- Inband RF Power Handling: Up to 1 Watt
- Inband Third Order Intercept: 10 dBm
- Tuning Control: 8 bit parallel TTL
- Tuning Speed: 450  $\mu$ S
- DC Power: 15 VDC @ 50 mA
- Operating Temperature Range: -40 to +85 °C
- Size (L x W x H inches): 1.25 x 1.5 x .35 max.

## STANDARD DIGITAL CONTROL FILTERS




















### PRODUCT SPECIFICATIONS:

- Frequency Coverage: 1.5 MHz to 1 GHz
- Percent Bandwidth: 4 to 20%
- 3 dB/30 dB Shape Factor: 6.8:1
- Input/Output Impedance: 50 Ohms
- Inband RF Power Handling: Up to 1 Watt
- Inband Third Order Intercept: 30 dBm
- Tuning Control: 8 bit parallel
- Tuning Speed: 10  $\mu$ S to 50  $\mu$ S
- DC Power: (+5) VDC @ 10 to 250 mA  
(+) 50 VDC @ 1mA
- Operating Temperature Range: -40 to +85 °C
- Size (L x W x H inches): 2.5 x 2 x .75 max.

# ELECTRICAL SPECIFICATIONS







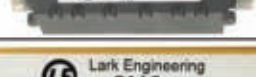


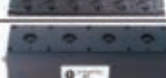
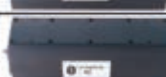



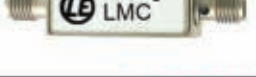


## 1 MHz to 32 GHz

Series		Configuration	Center Frequency (Fc)	Number of sections	Nominal Impedance	Max. VSWR	Max. Input Power (avg.)	Max. Input Power (peak)
BANDPASS FILTERS								
MS		Surface Mount	1 to 5000 MHz	3 to 7	50 Ω	1.5/1	2 W	20 W
			1 to 6500 MHz	2 to 10	50 to 300 Ω	1.3/1	10 W	50 W
MC		Miniature	1 to 5000 MHz	3 to 7	50Ω	1.5/1	2 W	20 W
			0.1 to 6000MHz	2 to 10	50 to 300 Ω	1.3/1	20 W	100 W
SD		Ceramic	250 to 5000 MHz	2 to 7	50Ω	2/1	1 W	2 W
			200 to 6000 MHz	2 to 10	50 to 75 Ω	1.5/1	10 W	50 W
SDP		High Power	400 to 2000 MHz	2 to 4	50Ω	1.5/1	50 W	250 W
		Surface Mount	350 to 2250 MHz	2 to 5	50 to 75 Ω	1.3/1	50 W	250 W
SDN		Band Reject	300 to 2500 MHz	3 to 6	50 Ω	2/1	1 W	2 W
		Surface Mount	250 to 3500 MHz	2 to 8	50 to 75 Ω	1.5/1	2 W	10 W
3B		Comblne	1000 to 26000 MHz	3 to 10	50 Ω	1.5/1	Up to 20 W	Up to 200 W
			1000 to 32000 MHz	2 to 14	50 Ω	1.3/1	Call Lark	Call Lark
4B		Miniature	1000 to 26000 MHz	3 to 8	50 Ω	1.5/1	Up to 10 W	Up to 100 W
		Comblne	1000 to 32000 MHz	2 to 14	50 Ω	1.3/1	Call Lark	Call Lark
SMC		Surface Mount	5000 to 15000 MHz	2 to 6	50 Ω	1.5/1	Call Lark	Call Lark
		Comblne						
2C		Hi-Q	50 to 400 MHz	3 to 6	50 Ω	1.5/1	Up to 8 W	Up to 37.5 W
		Cavity	50 to 500 MHz	2 to 7	50 to 100 Ω	1.3/1	Call Lark	Call Lark
3C		Hi-Q	400 to 2000 MHz	3 to 6	50 Ω	1.5/1	Up to 30 W	Up to 30 W
		Cavity	400 to 2500 MHz	2 to 7	50 Ω	1.3/1	Call Lark	Call Lark
4C		Hi-Q	800 to 2500 MHz	3 to 6	50 Ω	1.5/1	Up to 50 W	Up to 200 W
		Cavity	750 to 2500 MHz	2 to 7	50 Ω	1.3/1	Call Lark	Call Lark
5C		Hi-Q	1000 to 3000 MHz	3 to 6	50 Ω	1.5/1	Up to 7.5 W	Up to 30 W
		Cavity	800 to 4000 MHz	2 to 7	50 Ω	1.3/1	Call Lark	Call Lark
6C		Hi-Q	2000 to 7500 MHz	3 to 6	50 Ω	1.5/1	Up to 7.5 W	Up to 30 W
		Cavity	2000 to 9000 MHz	2 to 7	50 Ω	1.3/1	Call Lark	Call Lark
LOWPASS FILTERS								
			CUT OFF FREQUENCY					
LMS		Surface Mount	1 to 3500 MHz	3 to 7	50 Ω	1.5/1	2 W	20 W
			0.5 to 5000 MHz	2 to 10	50 to 300 Ω	1.3/1	10 W	50 W
LMC		Miniature	1 to 3500 MHz	3 to 6	50 Ω	1.5/1	2 W	20 W
			0.5 to 6000 MHz	2 to 10	50 to 300 Ω	1.3/1	20 W	100 W
HIGHPASS FILTERS								
			CUT OFF FREQUENCY					
HMS		Surface Mount	10 to 1500 MHz	3 to 6	50 Ω	1.5/1	2 W	20 W
			1 to 2500 MHz	2 to 10	50 to 300 Ω	1.3/1	10 W	50 W
HMC		Miniature	10 to 2000 MHz	3 to 6	50 Ω	1.5/1	2 W	20 W
			1 to 3000 MHz	2 to 10	50 to 100 Ω	1.3/1	20 W	100W



# ENVIRONMENTAL SPECIFICATIONS

## ISO 9001 AND ISO 14001 Certified

Shock	Vibration	Humidity (% Relative)	Temp. Range (Operating)	Temp. Range (Non-Operating)		Series
All packages can be designed to meet full Military environmental requirements.						<b>BANDPASS FILTERS</b>
20 G's	10 G's	95%	-40°C to +85°C	-65°C to +125°C	Standard	 <b>MS</b>
75 G's	30 G's	95%	-55°C to +125°C	-65°C to +150°C	Special	
20 G's	10 G's	95%	-40°C to +85°C	-65°C to +125°C	Standard	 <b>MC</b>
75 G's	30 G's	100%	-55°C to +125°C	-65°C to +150°C	Special	
20 G's	10 G's	95%	-40°C to +85°C	-65°C to +125°C	Standard	 <b>SD</b>
75 G's	30 G's	100%	-55°C to +125°C	-65°C to +150°C	Special	
15 G's	5 G's	90%	-30°C to +85°C	-54°C to +100°C	Standard	 <b>SDP</b>
75 G's	30 G's	100%	-54°C to +100°C	-62°C to +150°C	Special	
15 G's	5 G's	90%	-30°C to +85°C	-54°C to +100°C	Standard	 <b>SDN</b>
75 G's	30 G's	100%	-54°C to +100°C	-62°C to +150°C	Special	
25 G's	10 G's	95%	-40°C to +85°C	-65°C to +125°C	Standard	 <b>3B</b>
50 G's	20 G's	100%	-55°C to +125°C	-65°C to +150°C	Special	
25 G's	10 G's	95%	-40°C to +85°C	-65°C to +125°C	Standard	 <b>4B</b>
50 G's	20 G's	100%	-55°C to +125°C	-65°C to +150°C	Special	
Call Lark	Call Lark	95%	-40°C to +85°C	-54°C to +100°C	Standard	 <b>SMC</b>
20 G's	10 G's	95%	-25°C to +85°C	-54°C to +125°C	Standard	 <b>2C</b>
20 G's	15 G's	100%	-54°C to +85°C	-54°C to +125°C	Special	
20 G's	10 G's	95%	-25°C to +85°C	-54°C to +125°C	Standard	 <b>3C</b>
20 G's	15 G's	100%	-54°C to +85°C	-62°C to +125°C	Special	
20 G's	10 G's	95%	-25°C to +85°C	-54°C to +125°C	Standard	 <b>4C</b>
25 G's	20 G's	100%	-54°C to +85°C	-54°C to +125°C	Special	
20 G's	10 G's	95%	-25°C to +85°C	-54°C to +125°C	Standard	 <b>5C</b>
25 G's	20 G's	100%	-54°C to +85°C	-54°C to +125°C	Special	
20 G's	10 G's	95%	-25°C to +85°C	-54°C to +125°C	Standard	 <b>6C</b>
25 G's	20 G's	100%	-25°C to +85°C	-54°C to +125°C	Special	
All packages can be designed to meet full Military environmental requirements.						<b>LOWPASS FILTERS</b>
20 G's	10 G's	95%	-55°C to +85°C	-65°C to +125°C	Standard	 <b>LMS</b>
50 G's	15 G's	100%	-55°C to +100°C	-65°C to +125°C	Special	
20 G's	10 G's	95%	-55°C to +85°C	-65°C to +125°C	Standard	 <b>LMC</b>
50 G's	15 G's	100%	-55°C to +100°C	-65°C to +125°C	Special	
All packages can be designed to meet full Military environmental requirements.						<b>HIGHPASS FILTERS</b>
20 G's	10 G's	95%	-55°C to +85°C	-65°C to +125°C	Standard	 <b>HMS</b>
50 G's	15 G's	100%	-55°C to +100°C	-65°C to +125°C	Special	
20 G's	10 G's	95%	-55°C to +85°C	-65°C to +125°C	Standard	 <b>HMC</b>
50 G's	15 G's	100%	-55°C to +100°C	-65°C to +125°C	Special	

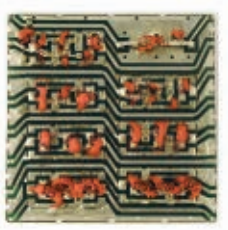
# LARK ENGINEERING CAPABILITES



## **Satcom Diplexer**

In response to the current market demand for a lighter filter with a reduced form factor while maintaining competitive electrical performance, Lark offers its compact satcom diplexers. Our new design saves both space and weight for all systems working in the Satcom bands.

- Standard Diplexer Dimensions: 21.00" L x 6.50" W x 5.00" H
- Compact Diplexer Dimensions: 6.25" L x 3.00" W x 2.00" H



## **Ceramic Diplexers**

Lark Engineering's family of Ceramic Diplexers is based on our stand-alone ceramic filter series. The ceramic diplexer series uses a PCB / PWB board carrier with outputs in the corners and an axial port along the opposite side to provide the best channel-to-channel isolation. Through the addition of input matching circuitry, the ceramic diplexer is able to provide the best common junction match. Our design algorithms are capable of matching any two non-contiguous passbands using various filter configurations.



## **Triplexers and Multiplexers**

Along with the Diplexer series of filters, Lark also offers Triplexers and Multiplexers. By creating a basic network of three or more bandpass series filters, a Triplexer or Multiplexer is able to separate the passband frequencies and apply the signal to isolated terminals. The passband of the individual network may be contiguous or separated by overlapping stopbands.

## **Ultra Compact Ceramic Filters**

When board space is a premium and getting the best performance in a very small footprint is a must, Lark can offer ultra compact ceramic filters with resonator sizes as small as 1.5mm. This filter provides the performance you need from a standard ceramic filter but in a size equal to or smaller than 8x8mm depending on the number of resonators.

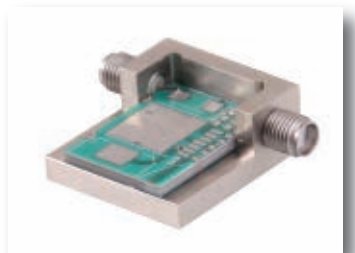


## **Elliptic Function Filters**

Elliptic designs are available for very sharp rejection responses. This type of response can be used on Lump Element, Ceramic and Cavity filter designs.

## **Cross Coupled Cavities**

To improve rejection in your filter without increasing the size, Lark offers a cross coupled cavity filter design. Using a semi-elliptical arrangement, resonators are cross-coupled to approach zeros in transmission. The zeros in transmission can be placed in the upper or lower side of the rejection skirt depending on your needs.



## **True Tune™ Test Fixtures**

With designs becoming more and more complex it is essential that the performance of the filters be similar on a test fixture as on your board. Lark Engineering will take your PCB / PWB and create a test fixture to fine tune the filters. This will significantly reduce the need for final tuning in production by matching the impedance and capacitance associated with your board. Lark offers this service to its customers to facilitate their time to market and success.

## **Legacy Filters**

In addition to our surface mount and ceramic bandpass filters, Lark Engineering continues to offer the 2B, TO-8 and Tubular filter series. The 2B series is an interdigital configuration ranging in center frequency from 1,000 to 12,000MHz. The TO-8 series is offered in Lowpass, Highpass and Bandpass, and range in center frequency from 10 to 5000 MHz. The Tubular series offers Bandpass, Lowpass and Highpass filters ranging in center frequency of 60 to 8000 MHz.





# LARK ENGINEERING FILTER DESIGN TOOL

Visit our website **FILTER DESIGN TOOL** at [www.larkengineering.com](http://www.larkengineering.com).

CLICK ON THE FILTER DESIGN TOOL ICON.

Just follow the simple steps to determine the optimal filter Lark Engineering can offer for your requirements. At any time you can click on the HELP button and use the FILTER DESIGN DEMO for directions and examples.



**1** Select a **FILTER SERIES** in the left hand column. If you are not sure which series to use, check out our [Filter Index](#) page.

FILTER DESIGN INDEX			Notes & Key Information	
<a href="#">Click on a design item to view details</a>				
* For Frequency in MHz and all other Standard Units, Click on <a href="#">Standard Units Conversion Table</a>				
BANDPASS	Freq. RANGE	Min BW of 1st Pass	CONSTRUCTION	
AC	1-5000 MHz	1 TO 50	MOUNTED IN CERAMIC - SMA	
SMA	100-1000 MHz	1 TO 20	BUT LEADED - SMA	
MB	1-8000 MHz	2 TO 30	BUT LEADED - BB	
BC	700-3000 MHz	1 TO 10	BUT LEADED - CERAMIC	
High Power Coaxial (HPC)	400-2000 MHz	1 TO 5	HIGH POWER COAXIAL	
SB	1000-10000 MHz	1 TO 10	COMBINE COAX COINER	
AC	100-1000 MHz	1 TO 2.5	COMBINE COAX COINER	
BC	400-2000 MHz	0.5 TO 1.5	EMPTY	
AC	400-2000 MHz	0.5 TO 1.5	EMPTY	
BC	400-2000 MHz	0.5 TO 1.5	EMPTY	
AC	1000-3000 MHz	0.5 TO 1.5	EMPTY	
BC	2000-10000 MHz	0.5 TO 1.5	EMPTY	
BAND REJECT				
BCB	800-1200 MHz	1 TO 5	BUT LEADED - CERAMIC	

**2** Enter your filter requirements...  
Your desired frequency, bandwidth,  
insertion loss, etc.

**SMC (Surface Mount Combiner)**

Enter your filter requirements and click the "Design Now" button.  
[The important things you should always enter:](#) [Advanced Design](#) [Design Now](#) [Reset](#)

**Center Frequency**  
 (The frequency range for this program is 3000MHz - 3200MHz)  
 (Please enter minimum frequency for this design: 3000MHz - 3200MHz)

**Maximum Bandwidth**  
 200 - 2000 MHz

**Insertion Loss**  
 0.5 - 1.0 dB  
 (dB loss)  
 (dB loss)  
 (dB loss)

**I.P. Port(s)**  
 1 - 16

**Group Delay**  
 70 - 100 ns

**Isolation**  
 0 - 100 dB

**30 dB Compression**  
 0 - 100 dB

**Center Frequency**  
 (The frequency range for this program is 3000MHz - 3200MHz)  
 (Please enter minimum frequency for this design: 3000MHz - 3200MHz)

**Relative Bandwidth**  
 10 - 20%  
 (Minimum 10% bandwidth for this filter is 20 - 20% of Center Frequency)

**Minimum Insertion Loss**  
 0.5 - 1.0 dB  
 (0.5 - 1.0 dB minimum frequency on average is provided; you define below)

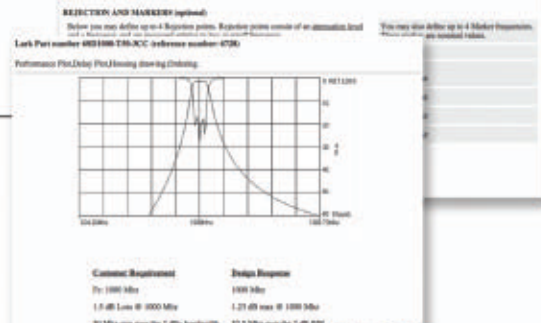
**Passband Insertion Loss (optional)**  
 Enter passband loss on each insertion loss due to loss.

**Maximum Group Delay (optional)**  
 (Maximum delay on average frequency)

**Isolation (optional)**  
 This parameter greatly affects your filter physical dimensions but will also impact Insertion Loss and Passband.

**Comments**  
 This comment will affect your filter physical dimensions.

**3 Click the "Design Now" button.**  
If your filter design is outside of Lark's standard range, forward your captured requirements to Lark via e-mail: [Sales@larkengineering.com](mailto:Sales@larkengineering.com), or fax to: 949-240-7910.

**REQUEST FOR QUOTE**

To Request a quote complete the following form

Name: YOUR NAME	Company: YOUR COMPANY NAME
Phone: YOUR PHONE #	Address: YOUR ADDRESS #
Fax: YOUR FAX #	City: YOUR CITY
Email: YOUR E-MAIL	State: YOUR STATE
	Zip: YOUR ZIP CODE #
	Country: YOUR COUNTRY

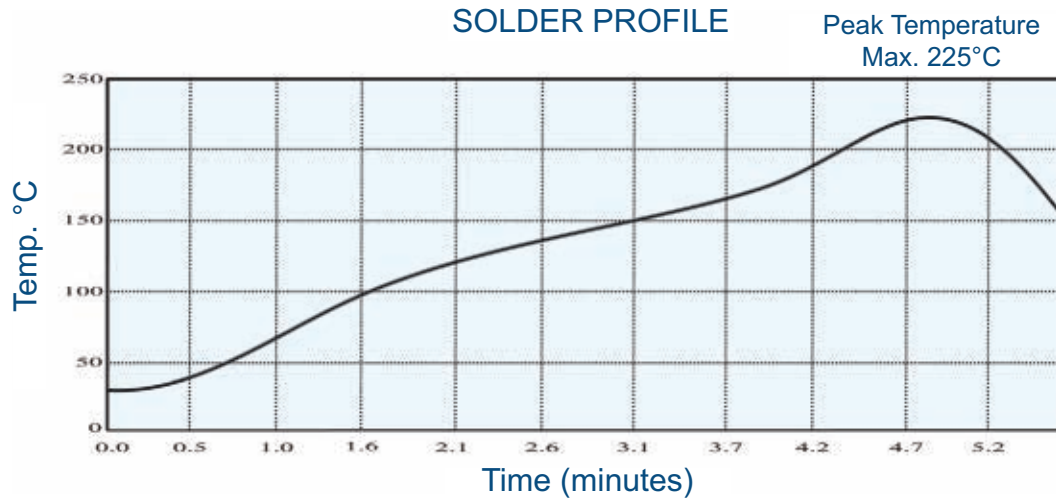
Part Number	Reference	Quantity
-------------	-----------	----------

Additional Information Here (Special Electrical/Environmental Specifications)

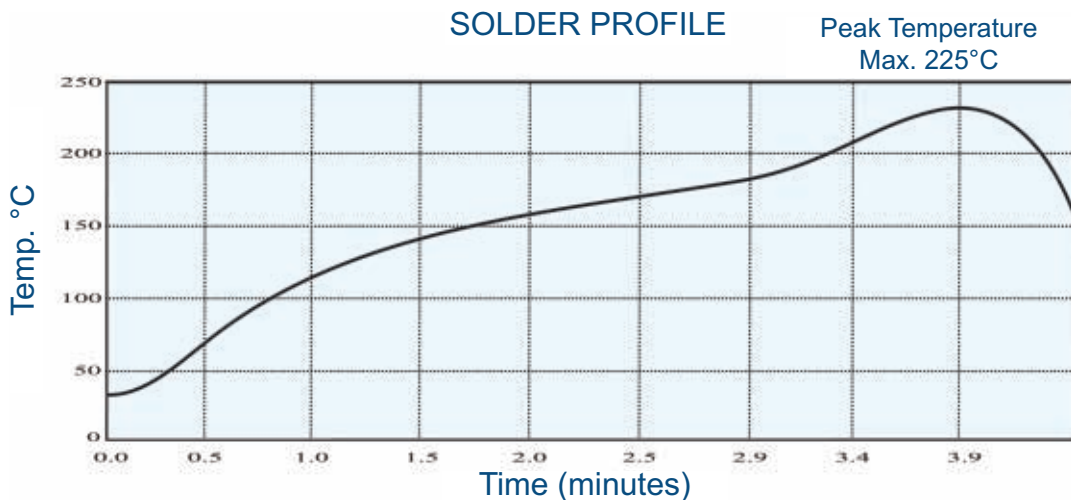
[Submit Request](#) | [Close the Form](#)

For your convenience a Request for Quote form is available on our website.

## **Recommended Solder Conditions for Non RoHS compliant (Leaded) Surface Mount Ceramic Filters: SD, MXD & SMC Series**



## **Recommended Solder Conditions for Non RoHS compliant (Leaded) Surface Mount Filters: MS Series**

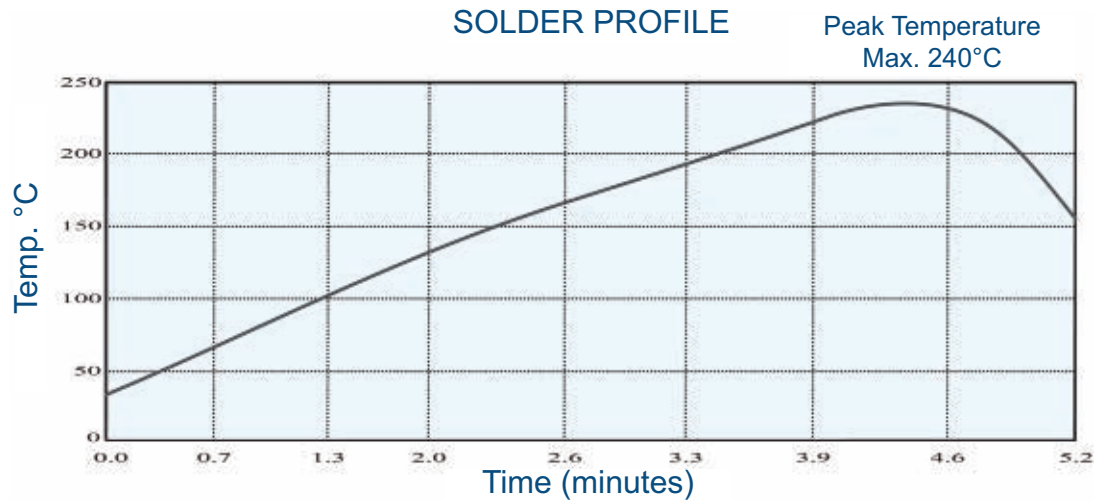


If aqueous cleaning is used for flux removal, bake parts at least 1 minute at 80°C maximum after water rinse.

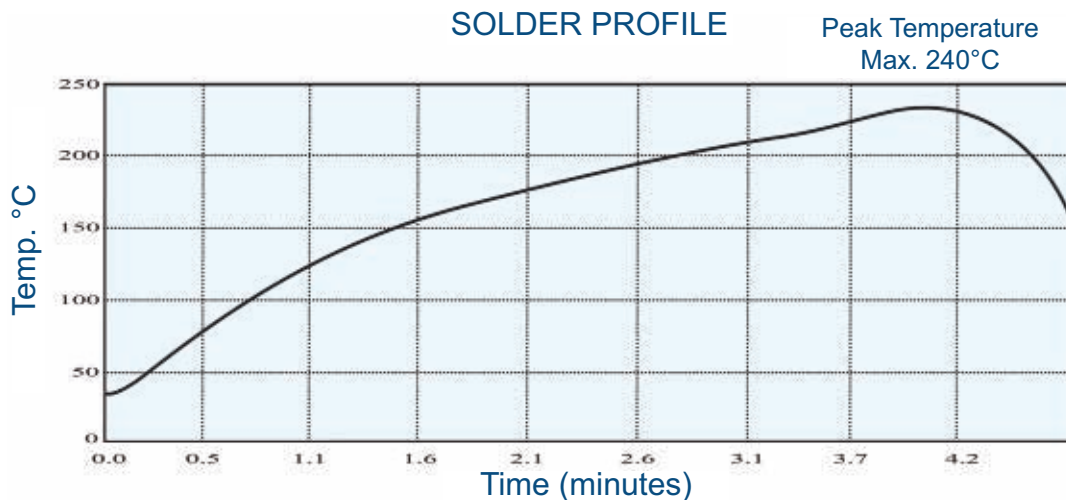
- Reflow must be done with alloys SN62 or SN63
- Registration of solder paste should cover a minimum of 90% of in/out pads, and the thickness should be .006" minimum to .010" maximum.
- Pre-tinned with an SN90/10 alloy.
- No solderability problems should occur if prior recommendations are followed.

NOTE: Must apply solder paste in conformance with layout printed circuit design (registration) as shown in the Lark catalog. The complete Lark Engineering catalog can be downloaded by visiting our website at [www.larkengineering.com](http://www.larkengineering.com)

## **Recommended Solder Conditions for RoHS compliant (Lead Free) Surface Mount Ceramic Filters: SD, MXD & SMC Series**



## **Recommended Solder Conditions for RoHS compliant (Lead Free) Surface Mount Filters: MS Series**



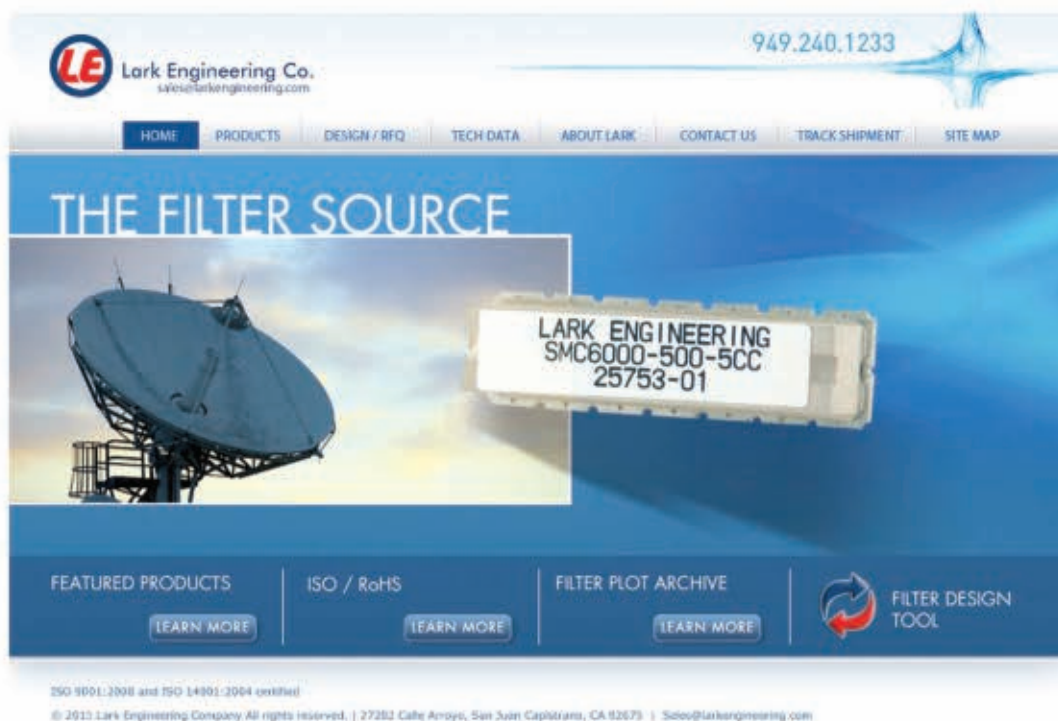
If aqueous cleaning is used for flux removal, bake parts at least 1 minute at 80°C maximum after water rinse.

- Lark recommends using SAC305 (Tin / Silver / Copper) or Sn96/Ag4 (Tin / Silver) solder paste.
- Alternative alloys may be used provided the liquidous temperature does not exceed 221°C
- Registration of solder paste should cover a minimum of 90% of in/out pads and the thickness should be .006" minimum to .010" maximum.
- No solderability problems should occur if prior recommendations are followed.

NOTE: Must apply solder paste in conformance with layout printed circuit design (registration) as shown in the Lark catalog. The complete Lark Engineering catalog can be downloaded by visiting our website at [www.larkengineering.com](http://www.larkengineering.com)



Rest at Ease with our Customer Friendly Website and Ordering Process.



Lark Engineering Co.™

© 2012 Lark Engineering Co. 121212

Lark Engineering Co.™  
A Division of Baier & Baier, Inc.  
27282 Calle Arroyo, San Juan Capistrano, CA 92675  
sales@larkengineering.com • P: 949.240.1233 • F: 949.240.7910  
www.larkengineering.com



ISO 9001:2008  
ISO 14001:2004